

Maxxam™ X MX5200-8054 FR NC001

Polypropylene
PolyOne Corporation

Message:
Polypropylene, flame retardant and low blooming

General Information			
Features	Flame retardancy		
Appearance	Black		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.02	g/cm ³	ASTM D792
Molding Shrinkage	1.6 - 1.8	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹	25.0	MPa	ASTM D638
Tensile Elongation ² (Break)	200	%	ASTM D638
Flexural Modulus ³	1300	MPa	ASTM D790
Flexural Strength ⁴	35.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.20 mm)	100	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, unannealed, 3.20mm	105	°C	ASTM D648
1.8 MPa, not annealed	90.0	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+16	ohms	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.5 mm)	V-0		Internal method
Glow Wire Flammability Index	875	°C	IEC 60695-2-12
Glow Wire Ignition Temperature	875	°C	IEC 60695-2-13
Injection	Nominal Value	Unit	
Drying Temperature	80 - 85	°C	
Drying Time	4.0 - 6.0	hr	
Processing (Melt) Temp	200 - 240	°C	
Mold Temperature	30 - 60	°C	
Injection instructions			
Injection Pressure: MED-HIGHHold Pressure: MED-HIGHScrew Speed: MODERATEBack Pressure: LOW			
NOTE			
1.	50 mm/min		
2.	50 mm/min		

3.	1.3 mm/min
4.	1.3 mm/min

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