

Larpeek 10 K/20

Polyetheretherketone

LATI S.p.A.

Message:

Compound based on Polyetheretherketone (PEEK).

Carbon fibre.

Very good chemical resistance. Very good thermal resistance. Low smoke toxicity index and optical density.

General Information			
Filler / Reinforcement	Carbon Fiber,20% Filler by Weight		
Features	Good Chemical Resistance		
	High Heat Resistance		
Physical	Nominal Value	Unit	Test Method
Density	1.36	g/cm ³	ISO 1183
Molding Shrinkage ¹			ISO 294-4
Across Flow : 2.00 mm	0.35 to 0.60	%	
Flow : 2.00 mm	0.15 to 0.35	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus			ISO 527-2/1
23°C	18000	MPa	
60°C	18000	MPa	
90°C	17500	MPa	
120°C	17500	MPa	
150°C	16500	MPa	
Tensile Stress			ISO 527-2/5
Break, 23°C	210	MPa	
Break, 60°C	205	MPa	
Break, 90°C	195	MPa	
Break, 120°C	185	MPa	
Break, 150°C	160	MPa	
Tensile Strain			ISO 527-2/5
Break, 23°C	1.3	%	
Break, 60°C	1.3	%	
Break, 90°C	1.4	%	
Break, 120°C	1.4	%	
Break, 150°C	1.4	%	
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	5.0	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	35	kJ/m ²	ISO 179/1eU
Notched Izod Impact (23°C, 3.20 mm)	50	J/m	ASTM D256A

Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	> 300	°C	ISO 75-2/B
1.8 MPa, Unannealed	> 300	°C	ISO 75-2/A
Continuous Use Temperature ²	225	°C	
Vicat Softening Temperature	> 300	°C	ISO 306/B50
CLTE - Flow (30 to 100°C)	3.0E-6	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+3	ohms	ASTM D257
Volume Resistivity	1.0E+4	ohms·cm	ASTM D257
Injection	Nominal Value	Unit	
Drying Temperature	120 to 150	°C	
Drying Time	3.0	hr	
Processing (Melt) Temp	370 to 400	°C	
Mold Temperature	170 to 200	°C	
Injection Rate	Moderate-Fast		
NOTE			
1.	at 60 Mpa of cavity pressure		
2.	20,000 hr		

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