CERTENE™ LDF-221C

Low Density Polyethylene

Muehlstein

Message:

LDF-221C is a certified prime resin specially designed to meet the requirements of most 1 to 3 mils thickness Blown film liner applications. LDF-221C features easy processability. Large lot size and superior lot-to-lot uniformity ensure consistent film production. Minimum recommended film thickness is 1.0 mil. LDF-221C contains medium slip and medium antiblock.

General Information				
Additive	Moderate caking resistance			
	Moderate smoothness			
Features	Low density			
	Workability, good			
	Moderate caking resistance			
	Moderate smoothness			
Uses	Films			
	Lining			
Forms	Particle			
Processing Method	Blow film			
Physical	Nominal Value	Unit	Test Method	
Density	0.921	g/cm³	ASTM D1505	
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	2.0	g/10 min	ASTM D1238	
Films	Nominal Value	Unit	Test Method	
Film Thickness - Tested	38	μm		
secant modulus			ASTM D882	
1% secant, MD: 38 μm	175	MPa	ASTM D882	
1% secant, TD: 38 μm	205	MPa	ASTM D882	
Tensile Strength			ASTM D882	
MD: Yield, 38 μm	10.0	MPa	ASTM D882	
TD: Yield, 38 µm	10.0	MPa	ASTM D882	
MD: Fracture, 38 µm	25.0	MPa	ASTM D882	
TD: Fracture, 38 μm	19.0	MPa	ASTM D882	
Tensile Elongation			ASTM D882	
MD: Fracture, 38 µm	350	%	ASTM D882	
TD: Fracture, 38 μm	600	%	ASTM D882	
Dart Drop Impact (38 µm)	85	g	ASTM D1709A	
Elmendorf Tear Strength			ASTM D1922	

MD : 38 μm	580	g	ASTM D1922
TD : 38 μm	120	g	ASTM D1922

Additional Information

This Specimen was compression molded and was tested according to ASTM D1928 Procedure C.

Extrusion	Nominal Value	Unit	
Melt Temperature	160 - 190	°C	

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