

Tarnamid® T- 27 MCS I

Polyamide 6

Grupa Azoty S.A.

Message:

Impact modified polyamide 6 compound with toughness in dry state.

General Information				
Additive		Impact Modifier		
Features		Good Toughness		
		Impact Modified		
Uses		Appliances		
		Automotive Applications		
		Electrical/Electronic Applications		
		Household Goods		
Appearance		Black		
		Colors Available		
		Natural Color		
Processing Method		Injection Molding		
Physical	Dry	Conditioned	Unit	Test Method
Density	1.10	--	g/cm ³	ISO 1183
Melt Volume-Flow Rate (MVR) (275°C/5.0 kg)	70.0	--	cm ³ /10min	ISO 1133
Molding Shrinkage				ISO 294-4
Across Flow : 2.00 mm	1.9	--	%	
Flow : 2.00 mm	2.0	--	%	
Water Absorption				ISO 62
Saturation, 23°C	8.5	--	%	
Equilibrium, 23°C, 50% RH	2.6	--	%	
Hardness	Dry	Conditioned	Unit	Test Method
Ball Indentation Hardness (H 358/30)	110	50.0	MPa	ISO 2039-1
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	2300	1000	MPa	ISO 527-2/1
Tensile Stress (Yield)	65.0	40.0	MPa	ISO 527-2/50
Tensile Strain (Break)	80	260	%	ISO 527-2/50
Flexural Modulus ¹	1800	600	MPa	ISO 178
Flexural Stress ²	70.0	18.0	MPa	ISO 178

Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179/1eA
--	15	25	kJ/m ²	
-30°C	12	10	kJ/m ²	
Charpy Unnotched Impact Strength				ISO 179/1eU
--	No Break	No Break		
-30°C	No Break	No Break		
Notched Izod Impact Strength	15	25	kJ/m ²	ISO 180
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	55.0	45.0	°C	ISO 75-2/A
Vicat Softening Temperature	155	130	°C	ISO 306/B
Melting Temperature	221	--	°C	ISO 11357-3
CLTE				ISO 11359-2
Flow : 23 to 55°C	1.3E-4	--	cm/cm/°C	
Transverse : 23 to 55°C	1.6E-4	--	cm/cm/°C	
Limit of Temperature - a few hours operation	< 160	--	°C	
Temperature Index				
20000 hr	70	--	°C	
5000 hr	85	--	°C	
ISO Type	PA6-HI, MR, 14020	--		ISO 1874
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	1.0E+16	1.0E+14	ohms	IEC 60093
Volume Resistivity	1.0E+16	1.0E+13	ohms·cm	IEC 60093
Electric Strength (2.00 mm)	30	24	kV/mm	IEC 60243-1
Dielectric Constant (1 Hz)	3.50	4.20		IEC 60250
Dissipation Factor (1 Hz)	0.018	0.10		IEC 60250
Comparative Tracking Index (Solution A)	600	600	V	IEC 60112
Flammability	Dry	Conditioned	Unit	Test Method
Flame Rating (3.20 mm)	HB	--		UL 94
Injection	Dry	Unit		
Drying Temperature	< 80.0		°C	
Suggested Max Moisture	< 0.10		%	
Suggested Max Regrind	50		%	
Processing (Melt) Temp	240 to 260		°C	
Mold Temperature	60.0 to 80.0		°C	
Injection Pressure	80.0 to 110		MPa	
Injection Rate	Moderate			

NOTE

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|----|------------|
| 1. | 2.0 mm/min |
| 2. | 2.0 mm/min |

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