Trexprene® A88SCI-HF

Thermoplastic Vulcanizate

Mitsubishi Chemical Performance Polymers, Inc.

Message:

Product Description: TREXPRENE [®] A88SCI-HF is a heat stabilized PP/EPDM based Thermoplastic Vulcanized Elastomer (TPV) which contains a lubricant/slip package for lower co-efficient of friction and anti-wear properties versus normal TPV's. This compound is formulated in pre-color form primarily for under-hood or interior applications. This material can be processed using Injection Molding, Extrusion, Blow Molding or other melt processing techniques.

General Information				
Additive	Heat Stabilizer			
	Lubricant			
	Slip			
Features	Good Wear Resistance			
	Heat Stabilized			
	Low Friction			
	Lubricated			
	Slip			
Uses	Automotive Interior Parts			
	Automotive Under the Hood			
Appearance	Unspecified Color			
Forms	Pellets			
Processing Method	Blow Molding			
	Extrusion			
	Injection Molding			
Physical	Nominal Value	Unit	Test Method	
Density	0.870 to 0.930	g/cm ³	ISO 1183	
Hardness	Nominal Value	Unit	Test Method	
Shore Hardness (Shore A, 15 sec)	82 to 90		ISO 868	
Mechanical	Nominal Value	Unit	Test Method	
Wear Resistance ¹	No appreciable loss of grain, texture or color ASTM D3844			
Fogging - Dry Fog	79	%	SAE J1756	
Color Fastness				
to Burnt Gas, AATCC Rating : 60°C ²	> 4.00			
to Burnt Gas, Change in Color : 60°C ³	Delta E < 3			
to Burnt Gas, Yellowness Index : 60°C $^{ m 4}$	< 2.00	YI		
to Light ⁵	Delta E < 3			

Linting ⁶	Rating less than 2				
Elastomers	Nominal Value	Unit	Test Method		
Tensile Stress - Across Flow ⁷ (100% Strain)	5.90	MPa	ISO 37		
Tensile Stress - Across Flow ⁸ (Break)	10.2	MPa	ISO 37		
Tensile Elongation - Across Flow ⁹ (Break)	670	%	ISO 37		
Tear Strength - Across Flow ¹⁰	42	kN/m	ISO 34-1		
Compression Set					
70°C, 22 hr	47	%	ASTM D395B		
70°C, 22 hr ¹¹	47	%	ISO 815		
Thermal	Nominal Value	Unit	Test Method		
Brittleness Temperature					
	-51.0	°C	ASTM D746		
Туре В	-51.0	°C	ISO 812		
Flammability	Nominal Value	Unit	Test Method		
Burning Rate	32	mm/min	ISO 3795		
NOTE					
1.	1000 cycles CS10 Wheel (500 g load)				
2.	ISO 105-G02, AATCC TM 23, 168 h				
3.	ISO 105-G02, AATCC TM 23, 168 h				
4.	ISO 105-G02, AATCC TM 23, 168 h				
5.	SAE J2412, ISO 105-B06, Cond. 5, 1,240.8 kJ/m ²				
6.	LP-463KB-37-01, Method A				
7.	Type 1, 500 mm/min				
8.	Type 1, 500 mm/min				
9.	Type 1, 500 mm/min				
10.	Method Ba, Angle (Unnicked), 500 mm/min				
11.	Туре А				

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