HiFill® PEEK GF10

Polyetheretherketone

Techmer Engineered Solutions

Message:

HiFill® PEEK GF10 is a Polyetheretherketone (PEEK) product filled with 10% glass fiber. It can be processed by injection molding and is available in North America.

Filter / ReinforcementGlass Fiber.10% Filter by WeightAppearanceColors AvailableFormsFelletsProcessing Methodinjection MoldingPhysicalNaminal ValueUnitPhysicalNaminal ValueUnitSpecific Gravity1.39g/cm³Molding Shrinkage - Flow (3.18 mm)0.80%Molding Shrinkage - Flow (3.18 mm)0.80%Molding Shrinkage - Flow (3.18 mm)0.80%Rockwell Hardness (R-Scale)118Test MethodRockwell Hardness (R-Scale)118Strin D785MechaniaNominal ValueUnitTest MethodRockwell Hardness (R-Scale)124MPaASTM D658Flexural Modulus510%PaASTM D658Flexural Modulus5310MPaASTM D658Flexural Modulus153MPaASTM D658Nothed Izod Impact (2 ^s C, 3.18 mm)85J/mASTM D596Nothed Izod Impact (2 ^s C, 3.18 mm)85J/mASTM D658Flexural Modulus153MPaASTM D658Flexural Modulus153MPaASTM D658CITE - Flow210"CASTM D658Deflection Temperature Under Load (1.8 Mc unameable)100Test MethodVolume Resistivity0.16 + 16ohms : cm	General Information			
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Processing (Melt) Temp360 to 382°CMold Temperature177 to 218°C	Middle Temperature	360 to 388	°C	
Mold Temperature 177 to 218 °C	Front Temperature	360 to 388	°C	
•	Processing (Melt) Temp	360 to 382	°C	
Back Pressure 0.345 to 0.689 MPa	Mold Temperature	177 to 218	°C	
	Back Pressure	0.345 to 0.689	MPa	

Screw Speed	50 to 100	rpm	
NOTE			
1.	Method A (Short-Time)		

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