

Hanwha Total PP FH44

Polypropylene

HANWHA TOTAL PETROCHEMICALS Co., Ltd.

Message:

FH44 is a flame retardant polypropylene compound is highly heat-resistant non-dioxins. FH44 features superior non-combustibility and is not harmful to humans or the environment.

General Information			
UL YellowCard	E140331-100696386	E140331-100696387	
Features	High strength		
	m-benzene dimethyl		
	Anti-combustion		
	Impact resistance, high		
	Heat resistance, high		
	Thermal stability, good		
	Flame retardancy		
Uses	Electrical/Electronic Applications		
	Electrical components		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.32	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	5.0	g/10 min	ASTM D1238
Molding Shrinkage - Flow (2.00 mm)	1.0 - 1.3	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	96		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹ (Yield)	30.4	MPa	ASTM D638
Tensile Elongation ² (Break)	30	%	ASTM D638
Flexural Modulus ³	3140	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	36	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed)	134	°C	ASTM D648
Flammability	Nominal Value		Test Method
Flame Rating (0.794 mm)	V-0		UL 94
Additional Information			

UL746B: 120 °C

Injection	Nominal Value	Unit
Rear Temperature	170 - 180	°C
Middle Temperature	180 - 200	°C
Front Temperature	180 - 210	°C
Nozzle Temperature	190 - 220	°C
Mold Temperature	40.0 - 70.0	°C
Injection Pressure	39.2 - 78.5	MPa
Back Pressure	0.490 - 1.96	MPa

Injection instructions

Injection Speed: 50 to 80 %

NOTE

- | | |
|----|------------|
| 1. | 50 mm/min |
| 2. | 50 mm/min |
| 3. | 5.0 mm/min |

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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