SABIC® LLDPE 118W

Linear Low Density Polyethylene

Saudi Basic Industries Corporation (SABIC)

Message:

SABIC® LLDPE 118W is a butene-linear low density polyethylene resin for general purpose applications. Films produced from this resin are tough with excellent puncture resistance, high tensile strength and good hottack properties. The resin contains anti block and slip erucamide.

Typical applications for SABIC® LLDPE 118W are shipping sacks, ice bags, frozen food bags, liners, carrier bags, garbage bags, agriculture films, lamination and coextruded films, shrink film (for blending with LDPE), industrial consumer packaging and high clarity film if blended with (10-20%) LDPE. The product mentioned herein is in particular not tested and therefore not validated for use in pharmaceutical/medical applications.

General Information					
Additive	Erucamide Lubricating Additive (1500 ppm)			
	Anti-caking agent (3500 ppm)				
	Antioxidation				
Features	Butene comonomer				
	High tensile strength	1			
	smoothness				
	Perforation resistance				
	Anti-caking property				
	Antioxidation				
	Good toughness				
	Compliance of Food Exposure				
	General				
Uses	Packaging				
	Films				
	Lining				
	Bags				
	Food packaging				
Forms	Particle				
Processing Method	Blow film				
Physical	Nominal Value	Unit	Test Method		
Density	0.918	g/cm³	ISO 1183/A		
Melt Mass-Flow Rate (MFR) (190°C/2.16					
kg)	1.0	g/10 min	ISO 1133		
Mechanical	Nominal Value	Unit	Test Method		
Coefficient of Friction (Blown Film)	0.10		ISO 8295		
Films	Nominal Value	Unit	Test Method		
Film Thickness - Tested	50	μm			
Tensile Modulus			ISO 527-3		

MD: 50 µm, blown film	160	MPa	ISO 527-3
TD: 50 µm, blown film	180	MPa	ISO 527-3
Tensile Stress			ISO 527-3
MD: Yield, 50 µm, blown film	11.0	MPa	ISO 527-3
TD: Yield, 50 µm, blown film	11.0	MPa	ISO 527-3
MD: Broken, 50 μm, blown film	37.0	MPa	ISO 527-3
TD: Broken, 50 µm, blown film	30.0	MPa	ISO 527-3
Tensile Elongation			ISO 527-3
MD: Broken, 50 μm, blown film	600	%	ISO 527-3
TD: Broken, 50 µm, blown film	800	%	ISO 527-3
Impact	Nominal Value	Unit	Test Method
Impact Strength - Blown Film (50.0 μm)	220	J/cm	ASTM D4272
Blocking - Blown Film	15	g	Internal method
Puncture Resistance - Blown Film (50.0 μm)	380	J/m	Internal method
Re-blocking - Blown Film	10	g	Internal method
Tear Strength ¹			ISO 6383-2
MD : 50.0 μm	40.0	kN/m	ISO 6383-2
TD : 50.0 µm	120.0	kN/m	ISO 6383-2
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	101	°C	ISO 306/A
Melting Temperature (DSC)	121	°C	Internal method
Optical	Nominal Value	Unit	Test Method
Gloss (45°, 50.0 μm, Blown Film)	42		ASTM D2457
Haze (50.0 μm, Blown Film)	20	%	ASTM D1003A
Additional Information	Nominal Value	Unit	Test Method

1. Blown Film

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