KPOL-NYLON K-NY66/21VCF

Polyamide 66

KPOL Chem Co.

Message:

Standard Polyamide 6.6

Characteristics

General purpose Nylon 6.6 resin available in natural color. It is designed principally for injection molding fabrication.

General purpose, resin suitable for compouding and extrusion applications where ease of processing. Resin is internally and externally lubricated for improved machine feed and exceptional mold release.

Applications

KPOL® 66/21VCF has been used in many molding applications such as terminal blocks, bearings, bushings, cams, eletrical connectors and housings, eletrical cable ties/tie straps and many other hardware and general industrial parts.

General Information				
Additive	Lubricant			
	Nucleating Agent			
Features	General Purpose			
	Good Mold Release			
	Good Processability			
	Lubricated			
	Nucleated			
Uses	Bearings			
	Bushings			
	Cams			
	Connectors			
	Electrical/Electronic Applications			
	Housings			
	Industrial Parts			
Appearance	Natural Color			
Processing Method	Compounding			
	Extrusion			
	Injection Molding			

Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.14	g/cm³	ASTM D792
Molding Shrinkage - Flow	1.5	%	ASTM D955
Water Absorption (Equilibrium)	1.4	%	ASTM D570
Relative Viscosity - 96% Sulfuric Acid	3.00		ISO 307
Mechanical	Nominal Value	Unit	Test Method

Tensile Strength (Yield)	83.0	MPa	ASTM D638
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	5.5	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Melting Temperature	255	°C	ASTM D2117

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