

Tarnoform® 300 HI6

Acetal (POM) Copolymer

Grupa Azoty S.A.

Message:

Tarnoform® 300 HI6 there is injection-moulding elastomer-modified grade with very high impact resistance.

General Information			
Features	Ultra High Impact Resistance		
Uses	Fasteners		
Appearance	Black		
	Colors Available		
	Natural Color		
Forms	Granules		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.32	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	7.0	g/10 min	ISO 1133
Melt Volume-Flow Rate (MVR) (190°C/2.16 kg)	5.00	cm ³ /10min	ISO 1133
Molding Shrinkage - Flow (2.00 mm)	1.7	%	ISO 294-4
Water Absorption (Equilibrium, 23°C, 50% RH)	0.30	%	ISO 62
Hardness	Nominal Value	Unit	Test Method
Ball Indentation Hardness (H 358/30)	70.0	MPa	ISO 2039-1
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	1300	MPa	ISO 527-2/1
Tensile Stress (Yield)	35.0	MPa	ISO 527-2/50
Tensile Strain			ISO 527-2/50
Yield	18	%	
Break	70	%	
Flexural Modulus ¹	1150	MPa	ISO 178
Flexural Stress ²	30.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	18	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength	No Break		ISO 179/1eU
Notched Izod Impact Strength	17	kJ/m ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	65.0	°C	ISO 75-2/A

Vicat Softening Temperature	110	°C	ISO 306/B
Melting Temperature	167	°C	ISO 11357-3
CLTE - Flow (23 to 55°C)	1.4E-4	cm/cm/°C	ISO 11359-2
Limit of Temperature - a few hours operation	100	°C	
Burning Rate	< 100	mm/min	FMVSS 302
ISO Type	POM-K, M-GNPR, 02-001		ISO 1874
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+13	ohms	IEC 60093
Volume Resistivity	1.0E+13	ohms·cm	IEC 60093
Electric Strength (2.00 mm)	20	kV/mm	IEC 60243-1
Dielectric Constant (1 Hz)	4.50		IEC 60250
Dissipation Factor (1 Hz)	0.020		IEC 60250
Comparative Tracking Index (Solution A)	600	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating (3.20 mm)	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	80.0 to 100	°C	
Drying Time	2.0 to 4.0	hr	
Suggested Max Moisture	< 0.10	%	
Suggested Max Regrind	10	%	
Processing (Melt) Temp	180 to 210	°C	
Mold Temperature	60.0 to 80.0	°C	
Injection Pressure	80.0 to 110	MPa	
Injection Rate	Slow-Moderate		
NOTE			
1.	2.0 mm/min		
2.	2.0 mm/min		

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