

# Maxxam™ PP H5 G30 grey VN8438CF UV

Polypropylene Homopolymer

PolyOne Corporation

## Message:

PolyOne's Maxxam™ family of polypropylene- and polyethylene-based products covers a wide range of applications, markets and performance requirements. Standard grades are compounded with calcium carbonate, glass and talc to provide a desired balance of properties including stiffness, durability, impact resistance and heat resistance. Custom grades are available with features such as UV stabilizers, heat stabilizers, custom color, high impact, etc.

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 30% filler by weight		
Additive	UV stabilizer		
Features	Homopolymer		
	Fill		
	General		
Uses	Industrial application		
	Architectural application field		
	Application in Automobile Field		
	General		
	Consumer goods application field		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density <sup>1</sup> (23°C)	1.13	g/cm <sup>3</sup>	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	3.0 - 5.0	g/10 min	ISO 1133
Melt Volume-Flow Rate (MVR) (230°C/2.16 kg)	3.00 - 5.00	cm <sup>3</sup> /10min	ISO 1133
Molding Shrinkage <sup>2</sup>			ISO 294-4
Lateral flow: 23°C, 2.00mm	0.60 - 1.2	%	ISO 294-4
Traffic: 23°C, 2.00mm	0.20 - 0.60	%	ISO 294-4
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C, 4.00 mm)	5900	MPa	ISO 527-2/1
Tensile Stress (Break, 23°C, 4.00 mm)	75.0	MPa	ISO 527-2/5
Tensile Strain (Break, 23°C, 4.00 mm)	> 4.0	%	ISO 527-2/5
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C, Injection Molded)	11	kJ/m <sup>2</sup>	ISO 179
Charpy Unnotched Impact Strength (23°C, Injection Molded)	48	kJ/m <sup>2</sup>	ISO 179

Flammability	Nominal Value	Unit	Test Method
Glow Wire Flammability Index (0.8 to 3.0mm)	750	°C	IEC 60695-2-12
Glow Wire Ignition Temperature (0.8 to 3.0mm)	775	°C	IEC 60695-2-13
NOTE			
1.	±0.03		
2.	Bergmann Method		

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