Evoprene™ 087

Thermoplastic Elastomer

Mexichem Specialty Compounds Inc.

Message:

Evoprene[™]087 is a thermoplastic elastomer (TPE) product. It can be processed by extrusion or injection molding and is available in North America or Europe. Evoprene[™]The application areas of 087 include wire and cable, engineering/industrial accessories, sealing applications, automotive industry and handles.

General Information				
Features	General			
Uses	Handle			
	Electronic insulation			
	Washer			
	Seals			
	Application in Automobile Field			
RoHS Compliance	Contact manufacturer			
Forms	Particle			
Processing Method	Extrusion			
	Injection molding			
Physical	Nominal Value	Unit	Test Method	
Density	1.10	g/cm ³	ISO 1183	
Hardness	Nominal Value	Unit	Test Method	
Durometer Hardness (Shore A)	61		ISO 868	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Stress (Break)	5.80	MPa	ISO 527-2	
Tensile Strain (Break)	620	%	ISO 527-2	
Films	Nominal Value	Unit	Test Method	
Trouser Tear Resistance	30.0	N/mm	ISO 6383-1	
Elastomers	Nominal Value	Unit	Test Method	
Tensile Stress (300% Strain)	2.30	MPa	ISO 37	
Compression Set			ISO 815	
23°C, 72 hr	21	%	ISO 815	
70°C, 22 hr	73	%	ISO 815	
100°C, 22 hr	89	%	ISO 815	
Additional Information				

Abrasion Resistance, DIN 53516: 256 mm³ lossOzone Resistance, ISO 1431, 100 pphm/200hrs/20% strain: No CracksUV Resistance, 2250 hrs Xenon: GoodHardness Change, ISO 188, Heat Aged 14 Days @ 70°F: -1Retained T/S, ISO 188, Heat Aged 14 Days @ 70°F: 104%Retained E/B, ISO 188, Heat Aged 14 Days @ 70°F: 104%Service Temperature: -55 to 140°FThe value listed as Density, ISO 1183, was tested in accordance with ISO 2781.The value listed as Stress @ Break, ISO 527-1, was tested in accordance with ISO 37.The value listed as Strain @ Break, ISO 527-1, was tested in accordance with ISO 37.

Injection	Nominal Value	Unit
Processing (Melt) Temp	160 - 179	°C
Mold Temperature	16 - 29	°C
Extrusion	Nominal Value	Unit
Melt Temperature	129 - 149	°C

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