

Marlex® K203

Low Density Polyethylene

Chevron Phillips Chemical Company LLC

Message:

Marlex® K203 is a Low Density Polyethylene material. It is available in Latin America or North America for coextrusion.

Important attributes of Marlex® K203 are:

Good Flexibility

Good Processability

High ESCR (Stress Crack Resistant)

High Molecular Weight

Typical applications include:

Additive/Masterbatch

Caps/Lids/Closures

Coating Applications

Food Contact Applications

Membranes

General Information			
Features	Good Flexibility		
	Good Melt Strength		
	Good Processability		
	High ESCR (Stress Crack Resist.)		
	High Molecular Weight		
Uses	Blending		
	Caps		
	Geo Membranes		
	Masterbatch		
	Protective Coverings		
	Sheet		
Agency Ratings	ASTM D 4976-PE215		
	FDA 21 CFR 177.1520(c) 3.1a 2		
Forms	Pellets		
Processing Method	Coextrusion		
Physical	Nominal Value	Unit	Test Method
Density	0.922	g/cm ³	ASTM D1505
Melt Mass-Flow Rate (MFR) (190°C/21.6 kg)	15	g/10 min	ASTM D1238
Environmental Stress-Cracking Resistance			
10% Igepal, Compression Molded, F50	> 1500	hr	ASTM D1693B
100% Igepal, Compression Molded, F50	> 1500	hr	ASTM D1693C
SP-NCTL	> 1.4	month	ASTM D5397

Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D, Compression Molded)	55		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹ (Yield, Compression Molded)	12.0	MPa	ASTM D638
Tensile Elongation ² (Break, Compression Molded)	750	%	ASTM D638
Flexural Modulus - Tangent ³ (Compression Molded)	480	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Tensile Impact Strength ⁴ (Compression Molded)	800	kJ/m ²	ASTM D1822
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed, Compression Molded)	51.0	°C	ASTM D648
Brittleness Temperature	< -75.0	°C	ASTM D746
Vicat Softening Temperature	104	°C	ASTM D1525 ⁵
NOTE			
1.	Type IV, 51 mm/min		
2.	Type IV, 51 mm/min		
3.	13 mm/min		
4.	Type S		
5.	Rate A (50°C/h), Loading 1 (10 N)		

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