

# Sylvin 2934-48 Clear Green 3218

Polyvinyl Chloride  
Sylvin Technologies Incorporated

Message:  
Sylvin 2934-48 Clear Green 3218 Is A Vinyl Compound Formulated With FDA Sanctioned Ingredients For Extrusion Or Injection Molding Applications That Require A Non-Migrating Plasticizer.

General Information	
Additive	Plasticizer
Features	Plasticized
Agency Ratings	FDA not rated
Appearance	Green
Processing Method	Extrusion Injection molding

Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.20	g/cm <sup>3</sup>	ASTM D792
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			ASTM D2240
Shaw A	48		ASTM D2240
Shaw A, 10 seconds	48		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	8.27	MPa	ASTM D638
Tensile Elongation (Break)	480	%	ASTM D638
Elastomers	Nominal Value	Unit	Test Method
Tear Strength	21.9	kN/m	ASTM D624
Thermal	Nominal Value	Unit	
Melting Temperature	154 - 166	°C	

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