

Hifax CA 1110 G4 LS C12477

Polypropylene Copolymer
LyondellBasell Industries

Message:

Hifax CA 1110 G4 LS C12477 is a 10% talc filled PP copolymer, with good impact/stiffness balance and good UV resistance. Product is available as a customized color matched, pellet form. This grade is delivered in C12477 color version.

This grade is not intended for medical, pharmaceutical, food and drinking water applications.

General Information			
Filler / Reinforcement	Talc filler, 10% filler by weight		
Features	Rigid, good		
	Copolymer		
	Impact resistance, high		
	Good UV resistance		
Appearance	Available colors		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density (23°C)	0.980	g/cm ³	ISO 1183/A
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	17	g/10 min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield, 23°C)	16.0	MPa	ISO 527-2
Tensile Strain (Break)	400	%	ISO 527-2
Flexural Modulus ¹ (23°C)	1150	MPa	ISO 178/A
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-30°C	4.0	kJ/m ²	ISO 179/1eA
23°C	40	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	No Break		ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (0.45 MPa, Unannealed)	80.0	°C	ISO 75-2/B
Vicat Softening Temperature	117	°C	ISO 306/A
NOTE			
1.	1.0 mm/min		

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