

# Dow Corning® C6-150

Silicone

Dow Corning Corporation

Message:

High Consistency Rubber silicone elastomers for device and component fabrication in the healthcare industry.

APPLICATIONS

DOW CORNING Class VI Elastomers (C6-135, C6-150, C6-165, C6-180) Parts A & B are platinum-catalyzed heat-cure silicone High Consistency Rubbers for part fabrication, extrusion and medical devices, including those intended for implantation in humans for up to 29 days.

DESCRIPTION

DOW CORNING Class VI Elastomers (C6-135, C6-150, C6-165, C6-180) Parts A & B are a series of two-part platinum-catalyzed silicone elastomers. Each elastomer is supplied as a two-part kit (Part A & Part B), equal portions of which must be thoroughly blended together prior to use.

The elastomer is thermally cured via an addition-cure (platinum-catalyzed) reaction. When blended and cured as indicated, the resulting elastomer consists of crosslinked dimethyl and methyl-vinyl siloxane copolymers and reinforcing silica.

The elastomers are available in a range of nominal hardness from 35 to 80, durometer, Shore A. The elastomers can normally be used without any post-cure, although if necessary, this may be employed to stabilize final properties. Furthermore, the elastomers are heat stable up to 204°C (400°F), can be autoclaved, and exhibit high gas permeability compared with most thermoset elastomers and thermoplastics.

| General Information          |                                  |      |             |
|------------------------------|----------------------------------|------|-------------|
| Features                     | High Gas Permeability            |      |             |
|                              | No frost                         |      |             |
|                              | Good coloring                    |      |             |
|                              | High pressure heating resistance |      |             |
| Uses                         | Medical/nursing supplies         |      |             |
| Agency Ratings               | ISO 10993-Part I                 |      |             |
|                              | USP Class VI                     |      |             |
| Processing Method            | Extrusion                        |      |             |
| Physical                     | Nominal Value                    | Unit | Test Method |
| Molding Shrinkage - Flow     | 2.4                              | %    |             |
| Hardness                     | Nominal Value                    | Unit | Test Method |
| Durometer Hardness (Shore A) | 50                               |      | ASTM D2240  |
| Elastomers                   | Nominal Value                    | Unit | Test Method |
| Tensile Stress (200% Strain) | 1.94                             | MPa  | ASTM D412   |
| Tensile Strength             | 10.7                             | MPa  | ASTM D412   |
| Tensile Elongation (Break)   | 980                              | %    | ASTM D412   |
| Tear Strength <sup>1</sup>   | 42.7                             | kN/m | ASTM D624   |
| NOTE                         |                                  |      |             |
| 1.                           | B mould                          |      |             |

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