

PRL TP-FR-G7.5

Polybutylene Terephthalate

Polymer Resources Ltd.

Message:

PRL TP-FR-G7.5 is a Polybutylene Terephthalate (PBT) product filled with 7.5% glass fiber. It can be processed by injection molding and is available in North America.

Characteristics include:

RoHS Compliant

Flame Retardant

Heat Resistant

General Information			
Filler / Reinforcement	Glass Fiber,7.5% Filler by Weight		
Additive	Flame Retardant		
Features	Flame Retardant		
	High Heat Resistance		
	Self Extinguishing		
RoHS Compliance	RoHS Compliant		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.45	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (250°C/2.16 kg)	10 to 20	g/10 min	ASTM D1238
Molding Shrinkage - Flow (3.18 mm)	0.60 to 0.90	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			ASTM D638
Yield, 3.18 mm	82.7	MPa	
Break, 3.18 mm	82.7	MPa	
Flexural Modulus (3.18 mm)	3450	MPa	ASTM D790
Flexural Strength (3.18 mm)	121	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	27	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed, 3.18 mm	199	°C	
1.8 MPa, Unannealed, 3.18 mm	149	°C	
Injection	Nominal Value	Unit	
Drying Temperature	116 to 121	°C	
Drying Time	3.0 to 4.0	hr	
Drying Time, Maximum	8.0	hr	

Rear Temperature	238 to 254	°C
Middle Temperature	243 to 260	°C
Front Temperature	249 to 266	°C
Processing (Melt) Temp	249 to 266	°C
Mold Temperature	65.6 to 87.8	°C

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