

# SABIC® LLDPE 318BJ (Cast Film)

Linear Low Density Polyethylene

Saudi Basic Industries Corporation (SABIC)

## Message:

SABIC® LLDPE 318BJ is a butene linear low density polyethylene resin typically designed for easy processing and specially formulated for optimum thermal stability at high temperatures used in cast film extrusion. Cast film produced from SABIC® LLDPE 318BJ exhibit excellent optical properties, puncture resistance and tear strength.

SABIC® LLDPE 318BJ is TNPP free.

## Application

SABIC® LLDPE 318BJ resin is typically used for hand and pallet stretch wrap.

This product is not intended for and must not be used in any pharmaceutical/medical applications.

General Information			
Additive	Antioxidation		
Features	Low density		
	Butene comonomer		
	Optical		
	Perforation resistance		
	Antioxidation		
	Workability, good		
	Good tear strength		
	Thermal stability, good		
Uses	Stretch winding cast film		
Processing Method	cast film		
Physical	Nominal Value	Unit	Test Method
Density	0.918	g/cm <sup>3</sup>	ISO 1183/A
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	2.8	g/10 min	ISO 1133
Films	Nominal Value	Unit	Test Method
Film Thickness - Tested	20	µm	
Elastic Recovery - Cast Film (20.0 µm)	52	%	ASTM D5459
Protrusion Puncture Resistance - Cast Film (20.0 µm)	2.00	J	ASTM D5748
Stress Retention - Cast Film (20.0 µm)	78	%	ASTM D5459
Dart Impact - Cast Film (20.0 µm)	26.0	J/cm	ISO 7765-2
Tear Strength - TD <sup>1</sup> (20.0 µm)	140.0	kN/m	ISO 6383-2
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	102	°C	ISO 306/A
Melting Temperature (DSC)	121	°C	Internal method
Optical	Nominal Value	Unit	Test Method


Gloss (45°, 20.0 µm, Cast Film)	91		ASTM D2457
Haze (20.0 µm, Cast Film)	2.1	%	ASTM D1003
Additional Information	Nominal Value	Unit	Test Method
Properties are determined on 20 µm cast stretch film produced on a 2 m commercial cast stretch line: melt temperature 270°C, chill roll temperature 20°C and line speed of 450 m/min.			
Extrusion	Nominal Value	Unit	
Melt Temperature	250 - 300	°C	
NOTE			
1.	Cast Film		

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