Yuyao PET PETG20 (FR)

Polyethylene Terephthalate

Yuyao Tenglong Plastics Co., Ltd.

Message:

Yuyao PET PETG20 (FR) is a Polyethylene Terephthalate (PET) product filled with 20% glass fiber. It can be processed by injection molding and is available in Asia Pacific. Applications of Yuyao PET PETG20 (FR) include electrical/electronic applications, automotive, engineering/industrial parts and lighting applications.

Characteristics include:

Flame Rated

Flame Retardant

Creep Resistant

Fatigue Resistant

Good Dimensional Stability

General Information				
Filler / Reinforcement	Glass Fiber,20% Filler by Weight			
Additive	Flame Retardant			
Features	Electrically Insulating			
	Fatigue Resistant			
	Flame Retardant			
	Good Creep Resistance			
	Good Dimensional Stability			
	Good Impact Resistance			
	Good Processability			
	High Heat Resistance			
Uses	Automotive Applications			
	Automotive Under the Hood			
	Connectors			
	Electrical Parts			
	Lighting Fixtures			
	Printed Circuit Boards			
	Valves/Valve Parts			
Processing Method	Injection Molding			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	1.45	g/cm³	ASTM D792	
Molding Shrinkage - Flow	0.50 to 0.80	%	ASTM D955	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Strength	100	МРа	ASTM D638	
Tensile Elongation (Break)	3.5	%	ASTM D638	
Flexural Modulus	6200	МРа	ASTM D790	
Flexural Strength	155	MPa	ASTM D790	

Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (Area)	8.00	kJ/m²	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8			
MPa, Unannealed)	225	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+16	ohms·cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
1.60 mm	V-0		
3.20 mm	V-0		
Injection	Nominal Value	Unit	
Drying Temperature	115 to 120	°C	
Drying Time	6.0 to 8.0	hr	
Processing (Melt) Temp	240 to 265	°C	
Mold Temperature	60.0 to 100	°C	
Injection Pressure	70.0 to 100	MPa	

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