

AKROTEK® PEEK CF 40 black (5099)

Polyetheretherketone

AKRO-PLASTIC GmbH

Message:

AKROTEK® PEEK CF 40 black (5099) is a 40% carbon fibre reinforced polyetheretherketone with high flexural strength and good sliding properties
Applications are mainly elements in the automotive-, aeronautical-, industrial- and medical engineering that require high strength and high stiffness in a temperature environment above 150°C

General Information			
Filler / Reinforcement	Carbon Fiber,40% Filler by Weight		
Features	High Stiffness		
	High Strength		
Uses	Aerospace Applications		
	Automotive Applications		
	Industrial Applications		
	Medical/Healthcare Applications		
Appearance	Black		
Resin ID (ISO 1043)	PEEK CF40		
Physical	Nominal Value	Unit	Test Method
Density (23°C)	1.45	g/cm³	ISO 1183
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	34500	MPa	ISO 527-2/1
Tensile Stress (Break)	245	MPa	ISO 527-2/5
Tensile Strain (Break)	1.0	%	ISO 527-2/5
Flexural Modulus ¹	33000	MPa	ISO 178
Flexural Stress ²	365	MPa	ISO 178
Flexural Strain at Break ³	1.3	%	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	6.0	kJ/m²	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	40	kJ/m²	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
1.8 MPa, Unannealed	> 280	°C	ISO 75-2/A
8.0 MPa, Unannealed	250	°C	ISO 75-2/C
Melting Temperature ⁴	342	°C	DIN EN 11357-1
Flammability	Nominal Value		Test Method
Flame Rating (1.60 mm)	V-0		UL 94
NOTE			
1.	2.0 mm/min		

2.	2.0 mm/min
3.	2 mm/min
4.	10 K/min, DSC

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