

Hapweld™ 390

Thermoplastic

Hapco Inc.

Message:

A 2 part, high strength, polymer structural adhesive system, that is ideal for structurally bonding similar and dissimilar materials such as; metal, plastics, wood, ceramics, etc.

Because of its unusually low viscosity and high strength characteristics, HAPWELD 390 A & B has found widespread usage in the textile industry for such applications as metallic wire bonding, pin setting, and metal comb reneedling.

General Information		
Features	Bondability	
	High Strength	
	Low Viscosity	
Uses	Adhesives	
	Textile Applications	
Appearance	Clear Amber	
Forms	Liquid	
Thermoset	Nominal Value	Unit
Thermoset Components		
Part A	Mix Ratio by Weight: 5.0, Mix Ratio by Volume: 4.0	
Part B	Mix Ratio by Weight: 1.0, Mix Ratio by Volume: 1.0	
Pot Life (25°C)	15 to 20	min
Thermoset Mix Viscosity (24°C)	800	cP
Additional Information	Nominal Value	Unit
Handle Time	3.0 to 4.0	hr

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Recommended distributors for this material

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