

Kingfa HF-606

Acrylonitrile Butadiene Styrene

Kingfa

Message:

Kingfa HF-606 is an acrylonitrile butadiene styrene (ABS) material. This product is available in North America or Asia Pacific region. The processing method is injection molding.

The main features of Kingfa HF-606 are:

- flame retardant/rated flame
- High stiffness
- high liquidity
- UV stability

General Information			
UL YellowCard	E171666-225716		
Additive	UV stabilizer		
Features	Rigidity, high		
	High liquidity		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.18	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR)			ASTM D1238
200°C/5.0 kg	6.0	g/10 min	ASTM D1238
220°C/10.0 kg	65	g/10 min	ASTM D1238
Molding Shrinkage - Flow (23°C)	0.40 - 0.60	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	104		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹	43.0	MPa	ASTM D638
Tensile Elongation ² (Break)	10	%	ASTM D638
Flexural Modulus ³	2400	MPa	ASTM D790
Flexural Strength ⁴	66.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ASTM D256
23°C, 3.20 mm	200	J/m	ASTM D256
23°C, 6.40 mm	160	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, unannealed, 6.40mm	85.0	°C	ASTM D648
1.8 MPa, unannealed, 6.40mm	76.0	°C	ASTM D648
Vicat Softening Temperature			

--	93.0	°C	ASTM D1525 ⁵
--	84.0	°C	ASTM D1525 ⁶
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+14	ohms·cm	ASTM D257
Dielectric Strength	22	kV/mm	ASTM D149
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
1.60 mm	V-0		UL 94
3.00 mm	V-0		UL 94
2.00 mm	5VB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	70.0 - 80.0	°C	
Drying Time	2.0 - 4.0	hr	
Rear Temperature	160 - 180	°C	
Middle Temperature	170 - 190	°C	
Front Temperature	180 - 210	°C	
Processing (Melt) Temp	170 - 210	°C	
Mold Temperature	30.0 - 60.0	°C	
Injection Rate	Slow-Moderate		
Back Pressure	0.00 - 0.0100	MPa	
Injection instructions			
Processing Temperature Limit: 230°C			
NOTE			
1.	50 mm/min		
2.	50 mm/min		
3.	2.0 mm/min		
4.	2.0 mm/min		
5.	标准 B (120°C/h), 压力1 (10N)		
6.	速率 A (50°C/h), 载荷2 (50N)		

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



WECHAT