

INELEC PEEKCF30HF

Polyetheretherketone

Infinity LTL Engineered Compounds

Message:

Inelec carbon fiber, carbon powder, stainless steel fiber, nickel coated carbon fiber and antistatic alloy electrically active compounds

Offered in all Infinity base resins

Provide electrostatic discharge and electrical conductivity. EMI and RFI shielding compounds available

General Information			
Filler / Reinforcement	Carbon Fiber,30% Filler by Weight		
Features	Electrically Conductive		
	High Flow		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.41	g/cm ³	ASTM D792
Specific Volume	0.710	cm ³ /g	
Molding Shrinkage - Flow	0.10 to 0.20	%	ASTM D955
Water Absorption (24 hr)	0.15	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	124		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	262	MPa	ASTM D638
Tensile Elongation (Yield)	1.0 to 2.0	%	ASTM D638
Flexural Modulus	24800	MPa	ASTM D790
Flexural Strength	379	MPa	ASTM D790
Shear Strength	96.5	MPa	ASTM D732
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	80	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	640	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	316	°C	ASTM D648
CLTE - Flow	1.4E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+2 to 1.0E+4	ohms	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.59 mm)	V-0		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	149	°C	
Drying Time	4.0	hr	

Processing (Melt) Temp	349 to 393	°C
Mold Temperature	149	°C
Back Pressure	0.345 to 0.689	MPa
Screw Speed	40 to 70	rpm
Vent Depth	0.038 to 0.076	mm

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