

DENYL 66 1510

Polyamide 66

Vamp Tech

Message:

PA 66, 15% glass fiber reinforced, not Flame Retardant compound, good mechanical properties.

General Information			
Filler / Reinforcement	Glass Fiber,15% Filler by Weight		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.23	g/cm ³	ASTM D792
Molding Shrinkage			ASTM D955
Flow	0.80	%	
Across Flow	1.2	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	5500	MPa	ASTM D638
Tensile Strength (Yield)	110	MPa	ASTM D638
Tensile Elongation (Break)	3.0	%	ASTM D638
Flexural Modulus	5000	MPa	ASTM D790
Flexural Strength	180	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength	5.0	kJ/m ²	ISO 180/A
Unnotched Izod Impact Strength	30	kJ/m ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	245	°C	ASTM D648A
Vicat Softening Temperature	250	°C	ASTM D1525 ¹
RTI Elec	140	°C	UL 746
RTI Imp	140	°C	UL 746
RTI Str	140	°C	UL 746
Injection	Nominal Value	Unit	
Drying Temperature	90.0	°C	
Drying Time	3.0	hr	
Processing (Melt) Temp	275	°C	
Mold Temperature	90.0	°C	
NOTE			

1. Loading 2 (50 N)

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