HANWHA LLDPE 3126

Linear Low Density Polyethylene

Hanwha Chemical

General Information

Message:

HANWHA LLDPE 3126 is manufactured by Spherilene process and designed for general purpose film. LLDPE 3121 has good mechanical property, processability, slip and openability.

Additive	Anti-caking agent			
	Antioxidation			
	slip agent			
Features	smoothness			
	Anti-caking property			
	Antioxidation			
	Workability, good			
	General			
	Low or no water absorption			
Uses	Films			
Agency Ratings	FDA 21 CFR 177.1520(c) 3.1a			
Forms	Particle			
Processing Method	Film extrusion			
	Blow film			
Physical	Nominal Value	Unit	Test Method	
Density	0.921	g/cm³	ASTM D1505	
Melt Mass-Flow Rate (MFR) (190°C/2.16				
kg)	1.0	g/10 min	ASTM D1238	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Strength (Break)	21.6	MPa	ASTM D638	
Tensile Elongation (Break)	900	%	ASTM D638	
Films	Nominal Value	Unit	Test Method	
Film Thickness - Tested	30	μm		
Tensile Strength		μ		
		J	ASTM D882	
MD: Break, 30 μm	41.2	MPa	ASTM D882 ASTM D882	
MD: Break, 30 μm	41.2	МРа	ASTM D882	
MD: Break, 30 μm TD: Break, 30 μm	41.2	МРа	ASTM D882 ASTM D882	
MD: Break, 30 μm TD: Break, 30 μm Tensile Elongation	41.2 37.3	MPa MPa	ASTM D882 ASTM D882 ASTM D882	

Tensile Tear Strength			ASTM D1004
MD : 30.0 μm	117.7	kN/m	ASTM D1004
TD : 30.0 μm	122.6	kN/m	ASTM D1004
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	< -76.0	°C	ASTM D746
Vicat Softening Temperature	103	°C	ASTM D1525
Peak Melting Temperature	122	°C	Internal method
Optical	Nominal Value	Unit	Test Method
Haze (30.0 µm)	10	%	ASTM D1003
Extrusion	Nominal Value	Unit	
Melt Temperature	150 - 190	°C	
Extrusion instructions			

Blow-up Ratio: 2 to 3Optimum Gage Range: 0.03 to 0.1 mm

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