En Chuan 336

General Purpose Polystyrene

En Chuan Chemical Industries Co,. Ltd.

Message:

En Chuan 336 is a General Purpose Polystyrene product. It can be processed by injection molding and is available in Asia Pacific. Applications of En Chuan 336 include consumer goods, business/office goods and containers. Primary characteristic: clarity.

General Information			
Features	High Clarity		
Uses	Consumer Applications		
	Containers		
	Stationary Supplies		
	Toys		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.05	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (200°C/5.0 kg)	13	g/10 min	ASTM D1238
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹ (Yield, 3.18 mm)	32.4	MPa	ASTM D638
Tensile Elongation ² (Break, 3.18 mm)	2.0	%	ASTM D638
Flexural Modulus ³ (6.35 mm)	2840	MPa	ASTM D790
Flexural Strength ⁴ (Yield, 6.35 mm)	53.9	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 6.35 mm)	12	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load ⁵ (1.8			
MPa, Unannealed, 6.35 mm)	71.0	°C	ASTM D648
Vicat Softening Temperature ⁶	87.0	°C	ASTM D1525 ⁷
NOTE			
1.	5.0 mm/min		
2.	5.0 mm/min		
3.	2.8 mm/min		
4.	2.8 mm/min		
5.	2.0°C/min		
6.	.125"		
7.	Rate A (50°C/h)		

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