Bynel® 21E533

Ethylene Acrylic Acid Copolymer

DuPont Packaging & Industrial Polymers

Message:

General Information

Bynel® Series 2100 resins are anhydride-modified ethylene acrylate resins. They contain a temperature stable ester that makes them functional in high temperature coextrusions. They are available in pellet form for use in conventional extrusion and coextrusion equipment designed to process polyethylene (PE) resins.

Features smoothness Compliance of Food Exposure Uses Films	
Uses Films	
Uses Films	
cast film	
Coating application	
Adhesive	
Agency Ratings FDA 21 CFR 175.105	
Forms Particle	
Processing Method Co-extrusion molding	
Extrusion	
Extrusion coating	
cast film	
Physical Nominal Value Unit	Test Method
Specific Gravity 0.940 g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/2.16	
kg) 7.3 g/10 min	ASTM D1238
Thermal Nominal Value Unit	Test Method
Vicat Softening Temperature 50.0 °C	ASTM D1525
Peak Melting Temperature 83.0 °C	ASTM D3418
Additional Information	
Freeze Point, ASTM D3418: 64°C	
Extrusion Nominal Value Unit	
Cylinder Zone 1 Temp. 120 °C	
cymider zone i remp.	
Cylinder Zone 3 Temp. 220 - 235 °C	
Cylinder Zone 3 Temp. 220 - 235 °C	
Cylinder Zone 3 Temp. 220 - 235 °C Cylinder Zone 5 Temp. 235 - 275 °C	

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