

POLYshine PBT D241

Polybutylene Terephthalate

Polykemi AB

Message:

Impact modified

General Information			
Additive	Impact Modifier		
Features	Impact Modified		
Physical	Nominal Value	Unit	Test Method
Density	1.25	g/cm ³	ISO 1183
Molding Shrinkage			ISO 294-4
Across Flow	1.8 to 2.0	%	
Flow	1.8 to 2.0	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress	37.0	MPa	ISO 527-2
Flexural Modulus (23°C)	1700	MPa	ISO 178
Flexural Stress	61.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179
-20°C	20	kJ/m ²	
23°C	35	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature ¹			
0.45 MPa, Unannealed	140	°C	ISO 75-2/B
1.8 MPa, Unannealed	55.0	°C	ISO 75-2/A
Vicat Softening Temperature	160	°C	ISO 306/B50
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.60 mm)	HB		UL 94
Glow Wire Ignition Temperature (2.00 mm)	750	°C	IEC 60695-2-13
NOTE			
1.	120°C/hr		

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