

Clariant PBT PBT-1100G15

Polybutylene Terephthalate

Clariant Corporation

Message:

Clariant PBT PBT-1100G15 is a polybutene terephthalate (PBT) material, which contains a 15% glass fiber reinforced material. This product is available in North America and is processed by injection molding.

The main features of Clariant PBT PBT-1100G15 are:

- flame retardant/rated flame
- high gloss
- high strength
- Hard
- Good dimensional stability

Typical application areas include:

- Wire and cable
- Handle

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 15% filler by weight		
Features	Good dimensional stability		
	Rigidity, high		
	Highlight		
	High strength		
	Good chemical resistance		
	Heat resistance, high		
	Good toughness		
Uses	Cookware Handles		
	Buttons		
Agency Ratings	UL 94		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.42	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.90	%	ASTM D955
Water Absorption (24 hr)	0.070	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness			ASTM D785
Class m	78		ASTM D785
Class r	117		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	100	MPa	ASTM D638
Tensile Elongation (Break)	6.0	%	ASTM D638

Flexural Modulus	4830	MPa	ASTM D790
Flexural Strength	114	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	64	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	221	°C	ASTM D648
1.8 MPa, not annealed	202	°C	ASTM D648
Melting Temperature	220 - 225	°C	
CLTE - Flow	5.4E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+16	ohms·cm	ASTM D257
Dielectric Strength	16	kV/mm	ASTM D149
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.794 mm	HB		UL 94
1.59 mm	HB		UL 94
3.18 mm	HB		UL 94
6.35 mm	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	121	°C	
Drying Time	4.0	hr	
Suggested Max Moisture	0.020	%	
Rear Temperature	232 - 274	°C	
Middle Temperature	232 - 274	°C	
Front Temperature	232 - 274	°C	
Processing (Melt) Temp	232 - 246	°C	
Melt Temperature (Aim)	241	°C	
Mold Temperature	65.6 - 82.2	°C	
Injection Rate	Fast		
Back Pressure	0.345 - 0.689	MPa	
Screw Speed	20 - 80	rpm	
Cushion	3.18 - 6.35	mm	
Injection instructions			

Injection Pressure: Use minimum pressure to achieve 95% fill during the boost inj. pressure phase.Hold Pressure: 30% to 75% of injection pressure.Mold Temp. Target: 165°F Screw Speed Target: 50 RPM

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