Mediprene® 520350M

Styrene Ethylene Butylene Styrene Block Copolymer

ELASTO

Message:

Preliminary datasheet Mediprene® 520350: Thermoplastic Elastomer Basic material: TPS-SEBS Hardness: 35 Shore D (4 mm) Service temperature range: -50 -- +125°C (unstressed material) Colour: Translucent, but can be available in any colour. Presentation: Free flowing pellets that can be processed without predrying, when stored under normal conditions. Weather Resistance: Good Chemical Resistance: Good (excluding organic solvents, aromatic- and vegetable oils) Recycling: 100% recyclable Special Features: The material is based on medically approved raw materials.

General Information			
Features	Good Chemical Resistance		
	Good Processability		
	Good Weather Resistance		
	Recyclable Material		
Uses	Medical/Healthcare Applications		
Appearance	Colors Available		
	Translucent		
Forms	Pellets		
Processing Method	Extrusion		
	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.890	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/5.0 kg)	6.0	g/10 min	ASTM D1238
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D, 4.00 mm)	35		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus			ASTM D638
100% Secant	6.60	MPa	
300% Secant	8.00	MPa	
Tensile Strength	24.0	MPa	ASTM D638
Tensile Elongation (Break)	700	%	ASTM D638
Elastomers	Nominal Value	Unit	Test Method
Tear Strength	70.0	kN/m	ASTM D624

Thermal	Nominal Value	Unit	
Service Temperature	-50 to 125	°C	
Injection	Nominal Value	Unit	
Rear Temperature	190 to 230	°C	
Middle Temperature	190 to 230	°C	
Front Temperature	190 to 230	°C	
Mold Temperature	20.0 to 50.0	°C	
Extrusion	Nominal Value	Unit	
Cylinder Zone 1 Temp.	150 to 210	°C	
Cylinder Zone 2 Temp.	150 to 210	°C	
Cylinder Zone 3 Temp.	150 to 210	°C	
Cylinder Zone 4 Temp.	150 to 210	°C	
Cylinder Zone 5 Temp.	150 to 210	°C	

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Recommended distributors for this material

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