

LubriOne™ PC-20GF/15T

Polycarbonate
PolyOne Corporation

Message:

LubriOne™ Lubricated and Wear-Resistant Compounds have been specifically formulated to be self-lubricating materials, offering low coefficient of friction and improved wear resistance properties. LubriOne compounds have been demonstrated to reduce friction, noise, vibration, heat buildup and improve product durability.

General Information			
UL YellowCard	E76261-101413974		
Features	Good Wear Resistance		
	Low Friction		
	Lubricated		
Uses	Appliance Components		
	Automotive Applications		
	Bearings		
	Business Equipment		
	Consumer Applications		
	Conveyor Parts		
	Gears		
	Industrial Applications		
	Printer Parts		
	Pulleys		
	Rollers		
RoHS Compliance	RoHS Compliant		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.45	g/cm ³	ASTM D792
Molding Shrinkage - Flow	0.25 to 0.40	%	ASTM D955
Water Absorption (24 hr, 3.18 mm)	0.080	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus ¹	1550	MPa	ASTM D638
Tensile Strength ² (Yield)	82.7	MPa	ASTM D638
Tensile Elongation ³ (Break)	5.0 to 10	%	ASTM D638
Flexural Modulus	4480	MPa	ASTM D790
Flexural Strength	145	MPa	ASTM D790
Coefficient of Friction			ASTM D1894
vs. Steel - Dynamic	0.43		

vs. Steel - Static	0.18		
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm, Injection Molded)	150	J/m	ASTM D256A
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed, 6.35 mm	144	°C	
1.8 MPa, Unannealed, 6.35 mm	138	°C	
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+14	ohms	ASTM D257
Volume Resistivity	1.0E+14	ohms·cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating	V-0		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	120 to 130	°C	
Drying Time	4.0	hr	
Processing (Melt) Temp	288 to 316	°C	
Mold Temperature	80.0 to 110	°C	
NOTE			
1.	Type I, 5.1 mm/min		
2.	Type I, 5.1 mm/min		
3.	Type I, 5.1 mm/min		

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