

POLYabs F20 GF17

Acrylonitrile Butadiene Styrene

Polykemi AB

Message:

Glass fibre reinforced

General Information			
Filler / Reinforcement	Glass Fiber, 17% Filler by Weight		
Physical	Nominal Value	Unit	Test Method
Density	1.16	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	10	g/10 min	ISO 1133
Molding Shrinkage			ISO 294-4
Across Flow	0.25 to 0.45	%	
Flow	0.25 to 0.45	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress	42.0	MPa	ISO 527-2
Tensile Strain (Break)	2.5	%	ISO 527-2
Flexural Modulus (23°C)	4700	MPa	ISO 178
Flexural Stress	75.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	5.0	kJ/m ²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature ¹			
0.45 MPa, Unannealed	105	°C	ISO 75-2/B
1.8 MPa, Unannealed	95.0	°C	ISO 75-2/A
Vicat Softening Temperature	105	°C	ISO 306/B50
Flammability	Nominal Value		Test Method
Flame Rating (1.60 mm)	HB		UL 94
NOTE			
1.	120°C/hr		

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