

PermaStat® 4500

Polyketone

RTP Company

Message:

ESD Protection - Permanently Anti-static

General Information			
Features	Electrostatic discharge protection		
	Antistatic property		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.21	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	1.8 - 2.5	%	ASTM D955
Moisture Content		%	
Static Decay ¹		sec	FTMS 101C 4046.1
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	758	MPa	ASTM D638
Tensile Strength	34.5	MPa	ASTM D638
Tensile Elongation (Yield)	> 10	%	ASTM D638
Flexural Modulus	1030	MPa	ASTM D790
Flexural Strength	36.2	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	160	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	No Break		ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	46.1	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity			
--	1.0E+9 - 9.9E+10	ohms	ESD STM11.11
--	1.0E+10 - 9.9E+11	ohms	ASTM D257
Volume Resistivity	1.0E+9 - 9.9E+10	ohms · cm	ASTM D257
Injection	Nominal Value	Unit	
Drying Temperature	93	°C	
Drying Time	4.0	hr	
Dew Point	< -30	°C	
Processing (Melt) Temp	232 - 260	°C	
Mold Temperature	52 - 93	°C	

Injection Pressure	68.9 - 103	MPa
Injection instructions		
Do not exceed 520 °F (270 °C) melt temperature.Desiccant Type Dryer Required.		
NOTE		

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| 1. | MIL-PRF-81705D, 5kV to 50 V, 12% RH |
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