Rotuba CAP CP800 (17% Plasticizer)

Cellulose Acetate Propionate

Rotuba Extruders, Inc.

Message:

Rotuba CAP CP800 (17% Plasticizer) is a cellulose acetate propionate (CAP) product. It can be processed by injection molding and is available in North America. Rotuba CAP CP800 (17% Plasticizer) has applications including optics/lenses, containers and handles.

Features include:

environmental protection/green

Good dimensional stability

Good stiffness

good weather resistance

| General Information | | | | | |
|---|----------------------------|-------|-------------|--|--|
| Features | Good dimensional stability | | | | |
| | Rigid, good | | | | |
| | Updatable resources | | | | |
| | Good strength | | | | |
| | Good weather resistance | | | | |
| Heac | Handle | | | | |
| Uses | | | | | |
| | Optical applications | | | | |
| | Container | | | | |
| Forms | Particle | | | | |
| Processing Method | Injection molding | | | | |
| Physical | Nominal Value | Unit | Test Method | | |
| Specific Gravity | 1.19 | g/cm³ | ASTM D792 | | |
| Molding Shrinkage - Flow | 0.20 - 0.60 | % | ASTM D955 | | |
| Water Absorption (24 hr) | 1.4 | % | ASTM D570 | | |
| Mechanical | Nominal Value | Unit | Test Method | | |
| Tensile Strength | | | ASTM D638 | | |
| Yield | 23.4 | МРа | ASTM D638 | | |
| Fracture | 29.0 | МРа | ASTM D638 | | |
| Tensile Elongation (Break) | 30 | % | ASTM D638 | | |
| Flexural Strength | 33.1 | MPa | ASTM D790 | | |
| Impact | Nominal Value | Unit | Test Method | | |
| Notched Izod Impact | 450 | J/m | ASTM D256 | | |
| Thermal | Nominal Value | Unit | Test Method | | |
| Deflection Temperature Under Load (1.8 MPa, Unannealed) | 71.7 | °C | ASTM D648 | | |
| Vicat Softening Temperature | 91.1 | °C | ASTM D1525 | | |
| Injection | Nominal Value | Unit | | | |

| Processing (Melt) Temp | 207 | °C | |
|------------------------|-----|----|--|
| Mold Temperature | 43 | °C | |

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533 Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

