

LNP™ THERMOCOMP™ DF008ER compound

Polycarbonate

SABIC Innovative Plastics

Message:

LNP THERMOCOMP DF008ER is a compound based on Polycarbonate resin containing Glass Fiber. Added features of this material include: Easy Molding, Mold Release.

Also known as: LNP* THERMOCOMP* Compound DF1008EMMR

Product reorder name: DF008ER

General Information			
UL YellowCard	E45329-101344593		
Filler / Reinforcement	Glass fiber reinforced material		
Additive	demoulding		
Features	Good formability		
RoHS Compliance	RoHS compliance		
Physical	Nominal Value	Unit	Test Method
Density	1.51	g/cm ³	ISO 1183
Molding Shrinkage - Flow ¹	0.10 - 0.30	%	Internal method
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	10400	MPa	ISO 527-2/1
Tensile Stress (Break)	158	MPa	ISO 527-2/5
Tensile Strain (Break)	2.3	%	ISO 527-2/5
Flexural Modulus ²	9500	MPa	ISO 178
Flexural Stress	222	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact ³ (23°C)	16	kJ/m ²	ISO 180/1A
Unnotched Izod Impact Strength ⁴ (23°C)	65	kJ/m ²	ISO 180/1U
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature ⁵			
0.45 MPa, unannealed, 64.0mm span	145	°C	ISO 75-2/Bf
1.8 MPa, unannealed, 64.0mm span	140	°C	ISO 75-2/Af
Linear thermal expansion coefficient			ISO 11359-2
Flow: 23 to 60°C	1.6E-5	cm/cm/°C	ISO 11359-2
Lateral: 23 to 60°C	6.0E-5	cm/cm/°C	ISO 11359-2
NOTE			
1.	Tensile Bar		
2.	2.0 mm/min		
3.	80*10*4		
4.	80*10*4		
5.	80*10*4 mm		

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519
Phone: +86 13424755533
Email: sales@su-jiao.com
No. 215, Lianhe North Road, Fengxian District, Shanghai, China

