# SQUARE® LIM3600-40A/B

## Silicone Rubber, LSR

### Shenzhen SQUARE Silicone Co., Ltd.

#### Message:

Silicone rubber for goggles Product Description SQUARE LIM3600-XXA/B is high transparence and mechnical strength, 2-part liquid silicone rubber, suitable for injection moulding processes, catalyzed by platinum. Key Features High transparence High tensile and tear strength Good rebound property Excellent thermal and cold stability(-60°C to 250°C) Low yellowing Outstanding resistance to ageing Meet 4.9 of volatile compound testing standard and europe RoHS standard. At the temperature of 20°C and in the condition of air-proof, the shelf life is 5 days after mixing A and B, the shelf life will decrease with the increasing of the temperature. Applications

Goggles and other products contacted with food

General Information					
Features	High tensile strength				
	High strength				
	Good tear strength				
	Definition, high				
	Thermal stability, good				
	Compliance of Food Exposure				
Uses	Non-specific food applications				
RoHS Compliance	RoHS compliance				
Appearance	Clear/transparent				
Processing Method	Liquid Injection Molding (LIM)				
Physical	Nominal Value	Unit	Test Method		
Specific Gravity	1.08	g/cm³	ASTM D792		
Molding Shrinkage - Flow	2.0	%	JIS K6301		
Hardness	Nominal Value	Unit	Test Method		
Durometer Hardness (Shore A)	40 ASTM D2240		ASTM D2240		
Elastomers	Nominal Value	Unit	Test Method		
Tensile Strength	8.00	MPa	ASTM D412		
Tensile Elongation (Break)	600	%	ASTM D412		
Tear Strength <sup>1</sup>	30.0	kN/m	ASTM D624		
Compression Set (175°C, 22 hr)	25	%	DIN 53517		
Thermoset	Nominal Value	Unit	Test Method		
Pot Life (20°C)	7200	min			

Shelf Life	52	wk	
Uncured Properties	Nominal Value	Unit	Test Method
Viscosity	900	Pa·s	DIN 53019
NOTE			
1.	B mould		

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