## Capilene® CU 71 A

Polypropylene Random Copolymer

Carmel Olefins Ltd.

## Message:

CAPILENE® CU 71 A is a specialty polypropylene combining the typical advantages of polypropylene random and heterophasic copolymers, and is designed for injection molding.

CAPILENE® CU 71 A features: high gloss, good stiffness/impact balance giving a safe solution with less or no sharp fractures that may injure children, good transparency, very low stress whitening, excellent organoleptic performance and short molding cycle.

CAPILENE® CU 71 A is suitable for: thin wall packaging, containers for packaging and storage, household goods, caps & closures, pails and boxes, appliances and toys.

General Information				
Features	Excellent Organoleptic Properties			
	Rigid, good			
	Highlight			
	Copolymer			
	Stress whitening			
	Impact resistance, good			
	Definition, high			
Uses	Thin wall packaging			
	Electrical appliances			
	Shield			
	Household goods			
	Container			
	Barrel			
	Shell			
	Toys			
Agency Ratings	EC 1907/2006 (REACH)			
Appearance	Clear/transparent			
Processing Method	Injection molding			
Physical	Nominal Value	Unit	Test Method	
Melt Mass-Flow Rate (MFR) (230°C/2.16				
kg)	35	g/10 min	ISO 1133	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Stress (Yield)	24.0	MPa	ISO 527-2/50	
Tensile Strain (Yield)	15	%	ISO 527-2/50	
Flexural Modulus <sup>1</sup>	950	MPa	ISO 178	
Impact	Nominal Value	Unit	Test Method	
Notched Izod Impact			ISO 180	

-20°C	3.0	kJ/m²	ISO 180
23°C	10	kJ/m²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (0.45 M	Pa,		
Unannealed)	70.0	°C	ISO 75-2/B
Vicat Softening Temperature	129	°C	ISO 306/A50
Optical	Nominal Value	Unit	Test Method
Haze (1000 μm)	30	%	ASTM D1003
NOTE			
1.	5.0 mm/min		

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