

NuSil MED-2245

Rubber

NuSil Technology

Message:

NuSil Technology's unrestricted materials may be considered for long-term implant applications (greater than 29 days).

High consistency rubber, or HCR, consists of high molecular weight polymer combined with silica to produce a material that can be molded, extruded, or calendared into a useful end product. An HCR has the consistency of clay and is primarily formulated in a one or two part system (peroxide and platinum catalysts, respectively).

Most platinum cure high consistency rubbers are two component systems with an easy-to-work-with 1:1 mix ratio.

Comments: MIX RATIO (A) 100: (B) 0.7: (C) 0.16

General Information		
Filler / Reinforcement	Silica gel filler	
Features	High molecular weight	
	Low shrinkage	
Uses	Medical/nursing supplies	
Agency Ratings	USP Class VI	
Processing Method	Extrusion	
	Calendering	
	Injection molding	
Mechanical	Nominal Value	Unit
Tensile Strength (200% Strain)	1.38	MPa
Thermoset	Nominal Value	Unit
Thermoset Components		
Part C	Mixing ratio by weight: 0.16	
Component a	Mixing ratio by weight: 100	
Component B	Mixing ratio by weight: 0.70	
Post Cure Time (148°C)	2.0	hr
Additional Information	Nominal Value	Unit
Cure System	Platinum	
Plasticity: 95 mils		
Uncured Properties	Nominal Value	Unit
Density	1.13	g/cm³
Curing Time (171°C)	0.17	hr
Cured Properties	Nominal Value	Unit
Shore Hardness (Shore A)	40	
Tensile Strength	10.5	MPa
Tensile Elongation at Break	800	%
Tear Strength	35.0	kN/m

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519
Phone: +86 13424755533
Email: sales@su-jiao.com
No. 215, Lianhe North Road, Fengxian District, Shanghai, China

