## DAI-EL™ G-723F

## Fluoroelastomer

Daikin Fluorochemicals (China) Co., Ltd.

## Message:

DAI-EL G-723F is a fluoroelastomer comprising copolymer of vinylidenefluoride and hexafluoropropylene, and containing a curing agent (bisphenol AF) and cure accelerator. G-723F is a product series grade containing mold releasing agent, which is suitable for molding workability.

| General Information                         |                             |       |             |
|---|-----------------------------|-------|-------------|
| Additive                                    | Mold Release                |       |             |
| Features                                    | Copolymer                   |       |             |
|   | Good Mold Release           |       |             |
|   |                             |       |             |
| Appearance                                  | Milky White                 |       |             |
|   | Transparent - Slight Yellow |       |             |
|   |                             |       |             |
| Physical                                    | Nominal Value               | Unit  | Test Method |
| Specific Gravity <sup>1</sup>               | 1.81                        | g/cm³ | JIS K6268   |
| Mooney Viscosity (ML 1+10, 100°C)           | 65                          | MU    | JIS K6300-1 |
| Fluorine Content                            | 66.0                        | wt%   |             |
| Hardness                                    | Nominal Value               | Unit  | Test Method |
| Durometer Hardness (Shore A)                | 72                          |       |             |
| Elastomers                                  | Nominal Value               | Unit  | Test Method |
| Tensile Stress (100% Strain)                | 4.20                        | MPa   | JIS K6251   |
| Tensile Strength                            | 14.6                        | MPa   | JIS K6251   |
| Tensile Elongation (Break)                  | 220                         | %     | JIS K6251   |
| Compression Set <sup>2</sup> (200°C, 70 hr) | 20                          | %     |             |
| NOTE  |                             |       |             |
| 1.  | 23°C                        |       |             |
| 2.  | 25% compression             |       |             |

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