

HiFill® PP 0475

Polypropylene

Techmer Engineered Solutions

Message:

HiFill® PP 0475 is a Polypropylene product filled with filler. It can be processed by injection molding and is available in North America.

General Information			
Filler / Reinforcement	Filler		
Appearance	Colors Available		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	4.74	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.30	%	ASTM D955
Water Absorption (24 hr)	0.050	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	120		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	19.3	MPa	ASTM D638
Tensile Elongation (Break)	1.0	%	ASTM D638
Flexural Modulus	6210	MPa	ASTM D790
Flexural Strength	22.1	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	27	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	116	°C	
1.8 MPa, Unannealed	54.4	°C	
CLTE - Flow	3.4E-5	cm/cm/°C	ASTM D696

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Recommended distributors for this material

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