# SURPASS® HPs667-AB

### High Density Polyethylene

#### **NOVA** Chemicals

#### Message:

SURPASS®HPs667-AB is a high density polyethylene material. This product is available in North America and is processed by film extrusion or co-extrusion. SURPASS®The main features of the HPs667-AB are: High stiffness Homopolymer Antioxidants accessible food Typical application areas include: packing Movie food contact applications

General Information					
Additive	Antioxidation				
Features	Low speed solidification crystal point				
	Rigidity, high				
	High density				
	Homopolymer				
	Antioxidation				
	Compliance of Food Exposure				
	Barrier resin				
Uses	Films				
	Food packaging				
Agency Ratings	FDA 21 CFR 177.1520(c)	FDA 21 CFR 177.1520(c) 2.2			
Processing Method	Film extrusion				
	Co-extrusion molding				
Physical	Nominal Value	Unit	Test Method		
Specific Gravity	0.968	g/cm³	ASTM D792		
Melt Mass-Flow Rate (MFR) (190°C/2.16					
kg)	6.0	g/10 min	ASTM D1238		
Films	Nominal Value	Unit	Test Method		
Film Thickness - Tested	50	μm			
secant modulus			ASTM D882		
1% secant, MD: 50 $\mu m$ , blown film	1050	MPa	ASTM D882		
1% secant, TD: 50 µm, blown film	1250	MPa	ASTM D882		
Tensile Strength			ASTM D882		
MD: Yield, 50 µm, blown film	25.0	MPa	ASTM D882		

TD: Yield, 50 µm, blown film	24.0	MPa	ASTM D882
Elmendorf Tear Strength			ASTM D1922
MD: 50 µm, blown film	40	g	ASTM D1922
TD: 50 µm, blown film	70	g	ASTM D1922
Oxygen Transmission Rate (23°C, 0% RH,			
50 μm)	700	cm³/m²/24 hr	ASTM D3985
Water Vapor Transmission Rate (38°C,			
100% RH, 50 μm, Blown Film)	1.2	g/m²/24 hr	ASTM F1249
Additional Information	Nominal Value	Unit	Test Method
Low Friction Puncture <sup>1</sup> (50.0 µm)	150	J/cm	Internal method
NOTE			
1.	Blown Film		

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Recommended distributors for this material

## Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

