

RTP 204A HS

Polyamide 6

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 25% filler by weight		
Additive	heat stabilizer		
Features	Thermal Stability		
RoHS Compliance	Contact manufacturer		
Appearance	Black		
	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.31	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.30	%	ASTM D955
Water Absorption (23°C, 24 hr)	1.3	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	119		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	7930	MPa	ASTM D638
Tensile Strength	148	MPa	ASTM D638
Tensile Elongation (Break)	3.4	%	ASTM D638
Flexural Modulus	6890	MPa	ASTM D790
Flexural Strength	217	MPa	ASTM D790
Compressive Strength	148	MPa	ASTM D695
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	100	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	960	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	213	°C	ASTM D648
1.8 MPa, not annealed	202	°C	ASTM D648
CLTE - Flow	3.8E-5	cm/cm/°C	ASTM D696
Thermal Conductivity	0.48	W/m/K	ASTM C177
Electrical	Nominal Value	Unit	Test Method

Volume Resistivity	1.0E+14	ohms·cm	ASTM D257
Dielectric Strength	20	kV/mm	ASTM D149
Dielectric Constant (1 MHz)	3.80		ASTM D150
Dissipation Factor (1 MHz)	0.018		ASTM D150
Arc Resistance	115	sec	ASTM D495
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.59 mm, RTP Tested)	HB		UL 94
Additional Information			
Molding Shrinkage, ASTM D955, Linear-Flow, 0.25 in.: 0.005 in/in			
Injection	Nominal Value	Unit	
Drying Temperature	79.4	°C	
Drying Time	4.0	hr	
Suggested Max Moisture	0.20	%	
Suggested Max Regrind	20	%	
Rear Temperature	232 - 260	°C	
Middle Temperature	232 - 260	°C	
Front Temperature	232 - 260	°C	
Mold Temperature	65.6 - 93.3	°C	
Injection Pressure	68.9 - 138	MPa	

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Recommended distributors for this material

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