

# HiFill® PP LGF35 2000 12MM

Polypropylene  
Techmer Engineered Solutions

Message:

HiFill® PP LGF35 2000 12MM is a Polypropylene product filled with long glass fiber. It can be processed by injection molding and is available in North America.  
Characteristics include:  
Flame Rated  
Chemically Coupled

General Information			
Filler / Reinforcement	Long Glass Fiber		
Features	Chemically Coupled		
	Heat Stabilized		
Forms	Pellets 2		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.18	g/cm <sup>3</sup>	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.30	%	ASTM D955
Water Absorption (24 hr)	0.060	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	121		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	110	MPa	ASTM D638
Tensile Elongation (Break)	2.8	%	ASTM D638
Flexural Modulus	6890	MPa	ASTM D790
Flexural Strength	172	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	210	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	No Break		ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	154	°C	ASTM D648
CLTE - Flow	3.2E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+15	ohms	ASTM D257
Volume Resistivity	1.0E+14	ohms · cm	ASTM D257
Dielectric Strength <sup>1</sup>	13	kV/mm	ASTM D149
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.50 mm)	HB		UL 94
NOTE			

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#### Recommended distributors for this material

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