

RTP 399 X 121668 B

Polycarbonate
RTP Company

Message:
Flame Retardant - Halogen Free - Wear Alloy - APWA (All Polymeric Wear Additive)

General Information			
Additive	All-Polymeric Wear Additive		
Features	Good wear resistance		
	Halogen-free		
	Flame retardancy		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.21	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.60 - 1.0	%	ASTM D955
Moisture Content	0.020	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2760	MPa	ASTM D638
Tensile Strength	62.1	MPa	ASTM D638
Tensile Elongation (Yield)	> 10	%	ASTM D638
Flexural Modulus	2960	MPa	ASTM D790
Flexural Strength	103	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	69	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	610	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	76.7	°C	ASTM D648
Flammability	Nominal Value		Test Method
Flame Rating (1.50 mm, ** Values per RTP Company testing.)	V-0		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	121	°C	
Drying Time	4.0	hr	
Dew Point	-28.9	°C	
Processing (Melt) Temp	249 - 288	°C	
Mold Temperature	65.6 - 82.2	°C	
Injection Pressure	68.9 - 103	MPa	
Injection instructions			

Desiccant Type Dryer Required.

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Recommended distributors for this material

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