

# OMIKRON BR 744 NERO

Polypropylene Homopolymer  
TECNOPOL

Message:

OMIKRON BR 744 is an homopolymer polypropylene reinforced with 30% of glass fibre for injection moulding, high processability with heat stabilization. It is available in black version. Coloured on demand.

OMIKRON BR 744 is suitable for moulding of items requiring high stiffness and tenacity. It's normally used in automotive industry , for electrical parts and where high thermal properties and low shrinkage are demands

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 30% filler by weight		
Additive	heat stabilizer		
Features	Rigid, good		
	Homopolymer		
	Workability, good		
	Thermal Stability		
	Low shrinkage		
Appearance	Black		
	Available colors		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density	1.15	g/cm <sup>3</sup>	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	12	g/10 min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	90.0	MPa	ISO 527-2
Tensile Strain (Break)	3.0	%	ISO 527-2
Flexural Modulus	6000	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	11	kJ/m <sup>2</sup>	ISO 180
Aging	Nominal Value	Unit	Test Method
Accelerated Aging (150°C)	> 1.4	month	Internal method
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	145	°C	ISO 75-2/A
Vicat Softening Temperature	135	°C	ISO 306/B
Flammability	Nominal Value	Unit	Test Method
Burning Rate	< 100	mm/min	FMVSS 302
Flame Rating	HB		UL 94
Injection	Nominal Value	Unit	

Drying Temperature	90.0	°C
Drying Time	2.0	hr
Rear Temperature	230 - 260	°C
Middle Temperature	230 - 260	°C
Front Temperature	230 - 260	°C
Mold Temperature	40.0 - 60.0	°C
Injection Pressure	9.00 - 11.0	MPa
Injection Rate	Moderate	
Back Pressure	0.500 - 1.00	MPa
Injection instructions		

Post Pressure: 60 - 80 bar

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#### Recommended distributors for this material

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