

KumhoSunny ABS 772

Acrylonitrile Butadiene Styrene
Shanghai KumhoSunny Plastics Co., Ltd.

Message:
ABS772 is Injection grade ABS resin.ABS772 has high impact and high rigidity.ABS772 is mainly used in refrigerator interior containers, inner liner,etc.

General Information			
Features	High Impact Resistance		
	High Rigidity		
Uses	Beverage Containers		
	Consumer Applications		
	Containers		
	Food Containers		
	Liners		
UL File Number	E254819		
	E65424		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.04	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	8.5	g/10 min	ASTM D1238
Molding Shrinkage - Flow	0.30 to 0.60	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	52.0	MPa	ASTM D638
Tensile Elongation (Break)	25	%	ASTM D638
Flexural Modulus	2200	MPa	ASTM D790
Flexural Strength	70.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	350	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	88.0	°C	ASTM D648
Vicat Softening Temperature	98.0	°C	ASTM D1525 ¹
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	> 1.0E+14	ohms	IEC 60093
Volume Resistivity	> 1.0E+14	ohms · cm	IEC 60093
Flammability	Nominal Value	Unit	Test Method

Flame Rating	HB	UL 94
Injection	Nominal Value	Unit
Drying Temperature	80.0 to 90.0	°C
Drying Time	3.0 to 4.0	hr
Suggested Max Moisture	< 0.050	%
Rear Temperature	170 to 190	°C
Middle Temperature	180 to 200	°C
Front Temperature	190 to 220	°C
Nozzle Temperature	180 to 210	°C
Processing (Melt) Temp	200 to 230	°C
Mold Temperature	50.0 to 80.0	°C
Back Pressure	1.00 to 5.00	MPa
Screw Speed	30 to 60	rpm
NOTE		
1.	Rate B (120°C/h)	

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