

# ACCUTECH™ HP0339M30CL

Polypropylene Homopolymer  
ACLO Compounders Inc.

Message:

ACCUTECH™HP0339M30CL is a polypropylene homopolymer (PP Homopoly) product, which contains 30% mica filler. It is available in North America. The main characteristics are: chemical coupling.

General Information			
Filler / Reinforcement	Mica filler, 30% filler by weight		
Features	Chemical coupling		
Forms	Particle		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.11	g/cm <sup>3</sup>	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	14	g/10 min	ASTM D1238
Molding Shrinkage - Flow	0.70	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	60		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	4000	MPa	ASTM D638
Tensile Strength			ASTM D638
Yield	35.0	MPa	ASTM D638
Fracture	30.0	MPa	ASTM D638
Tensile Elongation			ASTM D638
Yield	3.0	%	ASTM D638
Fracture	6.0	%	ASTM D638
Flexural Modulus	4500	MPa	ASTM D790
Flexural Strength	48.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	31	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	131	°C	ASTM D648
1.8 MPa, not annealed	84.0	°C	ASTM D648
Additional Information			

Ash Content, ASTM D2584: 30%

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