Edgetek™ NL-20GF/000 BLACK

Polyamide 612

PolyOne Corporation

Message:

The Edgetek® Engineering Thermoplastic Compounds portfolio covers a broad range of standard and custom-formulated high performance materials. This portfolio includes high-temperature materials for elevated service temperature environments, high-modulus / structural materials for load-bearing and high-strength applications and flame-retardant products. These compounds are based on select engineering thermoplastic resins that are compounded with reinforcing additives such as carbon fiber, glass fiber and glass beads.

General Information					
UL YellowCard	E76261-101413492				
Filler / Reinforcement	Glass Fiber, 20% Filler by Weight				
Features	Good Chemical Resistance				
	Good Stability				
	Low to No Water Absorption				
	Semi Crystalline				
Uses	Aerospace Applications				
	Appliance Components				
	Automotive Applications				
	Electrical/Electronic Applications				
	Housings				
	Industrial Applications				
	Marine Applications				
	Sporting Goods				
DallC Canadian as	Dallis Canadiant				
RoHS Compliance	RoHS Compliant				
Forms	Pellets				
Physical	Nominal Value	Unit	Test Method		
Specific Gravity	1.20	g/cm³	ASTM D792		
Molding Shrinkage - Flow (3.18 mm)	0.40 to 0.50	%	ASTM D955		
Water Absorption (24 hr)	0.20	%	ASTM D570		
Mechanical	Nominal Value	Unit	Test Method		
Tensile Modulus ¹	6210	MPa	ASTM D638		
Tensile Strength ² (Break)	110	MPa	ASTM D638		
Tensile Elongation (Break)	5.0	%	ASTM D638		
Flexural Modulus ³	5170	MPa	ASTM D790		
Flexural Strength ⁴	179	МРа	ASTM D790		
Impact	Nominal Value	Unit	Test Method		
Notched Izod Impact (Injection Molded)	53	J/m	ASTM D256		
Thermal	Nominal Value	Unit	Test Method		

Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	206	°C	
1.8 MPa, Unannealed	185	°C	
NOTE			
1.	5.1 mm/min		
2.	5.1 mm/min		
3.	1.3 mm/min		
4.	1.3 mm/min		

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