# ASI POLYPROPYLENE 3515

### Polypropylene Copolymer

#### A. Schulman Inc.

#### Message:

PP 3515 is a high-flow, medium impact, nominal 35 melt flow rate copolymer with excellent color. It has excellent toughness and stiffness properties and is suggested for injection molding applications where easy mold filling and good colorability are requ

| General Information                                         |                          |                   |             |
|-------------------------------------------------------------|--------------------------|-------------------|-------------|
| Features                                                    | Copolymer                |                   |             |
|                                                             | Good Colorability        |                   |             |
|                                                             | Good Moldability         |                   |             |
|                                                             | Good Stiffness           |                   |             |
|                                                             | Good Toughness           |                   |             |
|                                                             | High Flow                |                   |             |
|                                                             | Medium Impact Resistance |                   |             |
| Processing Method                                           | Compounding              |                   |             |
|                                                             | Injection Molding        |                   |             |
| Physical                                                    | Nominal Value            | Unit              | Test Method |
| Specific Gravity                                            | 0.900                    | g/cm <sup>3</sup> | ASTM D792   |
| Melt Mass-Flow Rate (MFR) (230°C/2.16                       |                          |                   |             |
| kg)                                                         | 35                       | g/10 min          | ASTM D1238  |
| Mechanical                                                  | Nominal Value            | Unit              | Test Method |
| Tensile Strength <sup>1</sup> (Yield)                       | 20.7                     | MPa               | ASTM D638   |
| Tensile Elongation <sup>2</sup> (Yield)                     | 5.0                      | %                 | ASTM D638   |
| Flexural Modulus <sup>3</sup>                               | 1070                     | MPa               | ASTM D790   |
| Impact                                                      | Nominal Value            | Unit              | Test Method |
| Notched Izod Impact (23°C)                                  | 190                      | J/m               | ASTM D256   |
| Thermal                                                     | Nominal Value            | Unit              | Test Method |
| Deflection Temperature Under Load (0.45<br>MPa, Unannealed) | 85.0                     | °C                | ASTM D648   |
| NOTE                                                        |                          |                   |             |
| 1.                                                          | 51 mm/min                |                   |             |
| 2.                                                          | 51 mm/min                |                   |             |
| 3.                                                          | 1.3 mm/min               |                   |             |

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