ASI POLYPROPYLENE 3515

Polypropylene Copolymer

A. Schulman Inc.

Message:

PP 3515 is a high-flow, medium impact, nominal 35 melt flow rate copolymer with excellent color. It has excellent toughness and stiffness properties and is suggested for injection molding applications where easy mold filling and good colorability are requ

General Information			
Features	Copolymer		
	Good Colorability		
	Good Moldability		
	Good Stiffness		
	Good Toughness		
	High Flow		
	Medium Impact Resistance		
Processing Method	Compounding		
	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.900	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16			
kg)	35	g/10 min	ASTM D1238
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹ (Yield)	20.7	MPa	ASTM D638
Tensile Elongation ² (Yield)	5.0	%	ASTM D638
Flexural Modulus ³	1070	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	190	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed)	85.0	°C	ASTM D648
NOTE			
1.	51 mm/min		
2.	51 mm/min		
3.	1.3 mm/min		

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