SureSpec RP-350N

Polypropylene Random Copolymer

Genesis Polymers

Message:

RP-350N is an injection molding certified prime copolymer designed for applications requiring excellent balance of good impact strength and high stiffness. RP-350N is formulated with Antistatic for protection against dust build-up, features Controlled Rheology for high quality straight flat surfaces of moldings, and advantages of Nucleation: faster mold set-up, reduced warpage and sink marks, freedom from stress whitening, improved tensiles and stiffness. RP-350N complies with FDA regulation 21CFR 177.1520 (a)(3)(i) / (c)3.1+3.2, and most international regulations concerning the use of Polypropylene in contact with food.

General Information				
Additive	Antistatic			
	Nucleating Agent			
Features	Antistatic			
	Controlled Rheology			
	Food Contact Acceptable			
	Good Impact Resistance			
	High Stiffness			
	Low Warpage			
	Nucleated			
	Random Copolymer			
Agency Ratings	FDA 21 CFR 177.1520(a) 3 (i)			
	FDA 21 CFR 177.1520(c) 3.1			
	FDA 21 CFR 177.1520(c) 3.2			
Forms	Pellets			
Processing Method	Injection Molding			
Physical	Nominal Value	Unit	Test Method	
Density	0.900	g/cm³	ASTM D1505	
Melt Mass-Flow Rate (MFR) (230°C/2.16	35	g/10 min	ASTM D1238	
kg)	Nominal Value	Unit	Test Method	
Hardness		Offit		
Rockwell Hardness (R-Scale)	102	11.9	ASTM D785	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Strength ¹ (Yield)	31.0	MPa	ASTM D638	
Tensile Elongation ² (Yield)	9.0	%	ASTM D638	
Flexural Modulus - 1% Secant ³	1520	МРа	ASTM D790	
Impact	Nominal Value	Unit	Test Method	
Notched Izod Impact (23°C)	43	J/m	ASTM D256	
Thermal	Nominal Value	Unit	Test Method	

Deflection Temperature Under Load (0.45 MPa, Unannealed, Injection Molded)	93.0	°C	ASTM D648
Vicat Softening Temperature	148	°C	ASTM D1525
NOTE			
1.	50 mm/min		
2.	50 mm/min		
3.	1.3 mm/min		

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